

**DIMENSION 4-LAB
WORKSTATION**

D4-L Single Sided Workstation Starter & Adder

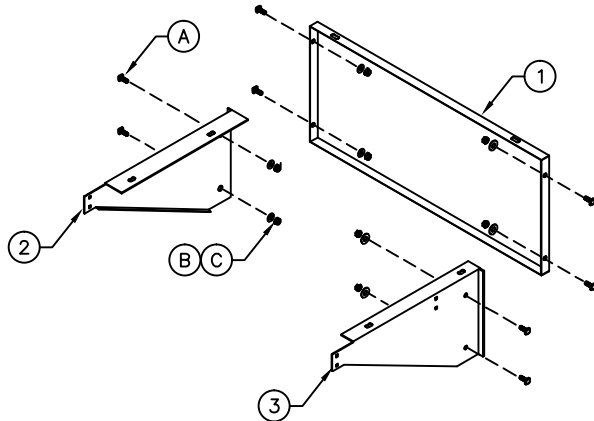
ITEM	DESCRIPTION	QTY
1	D4 Back Panel	1
2	D4-LTop Support Bracket LT	1
3	D4-LTop Support Bracket RT	1

HARDWARE KIT HWR214

ITEM	DESCRIPTION	QTY
A	Bolt 5/16-18 x .75 SQH	8
B	Washer 5/16 Flat	8
C	Nut 5/16-18 Hex Keps	8

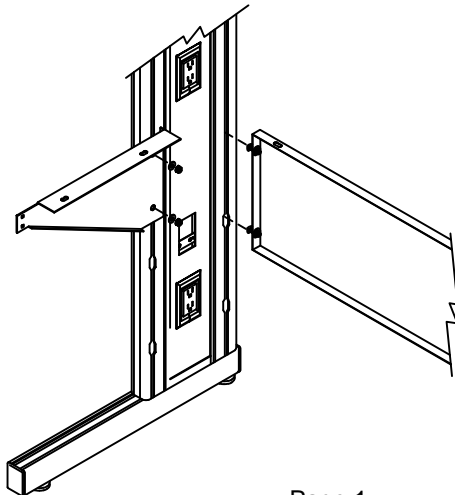
Step 1:

Install 5/16-18 x .75 square head bolts item A, 5/16 flat washer item B, and 5/16-18 hex head keps nuts item C into each end of all back panels item 1 and into all top support brackets items 2 and 3 as shown below. Do not tighten this hardware.



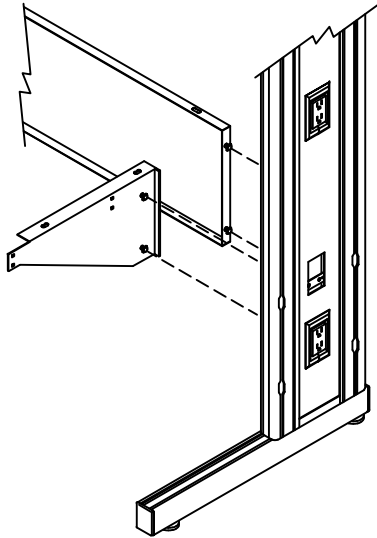
Step 2:

Make small pencil marks on the uprights approximately 1 1/4" lower than the desired working height. It is a good idea to make these marks all the uprights at the same time. Install the back panel and top support bracket by leaning an upright against a wall or have a second person hold it and install the square head bolts into the milled slots in the nut channels of the upright. Gently slide the back panel and top support brackets to the pencil marks and tighten the hex head keps nuts to hold them in place. Do not tighten this hardware to more than 10 foot lbs of torque. Doing so will cause scoring to the aluminum of the upright.



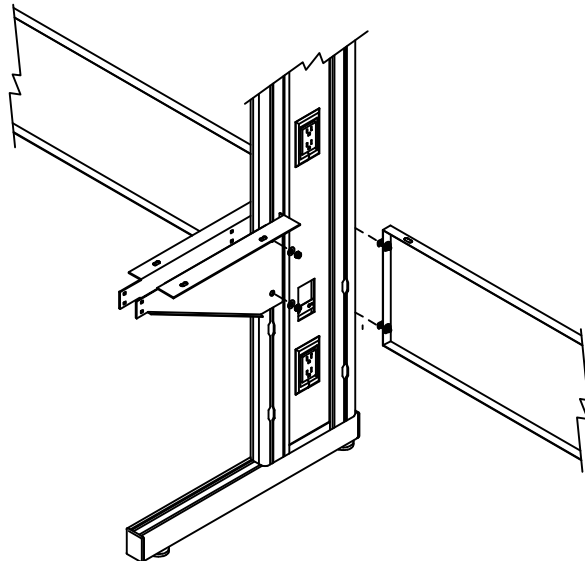
Step 3:

Attach the back panel to the second upright by having one person hold the back panel in place while another person lifts the upright so that the square head bolts can be installed into the milled slots in the upright nut channel and gently sliding the upright down to the floor. Gently slide the back panel to the pencil marks on the upright and tighten the hex head keps nuts to hold it in place. Do not tighten this hardware to more than 10 foot lbs of torque. Attach the top support bracket by aligning the square head bolts with the milled slots in the upright nut channel and gently sliding it to the pencil marks and tighten this hardware to a maximum of 10 foot lbs of torque. Do not over tighten the hardware.



Step 4:

Attach the add-on back panels and top support brackets to the starter uprights by repeating Step 2 above. Be sure to maintain the same back panel and top support bracket height so that the worksurface heights will be the same.



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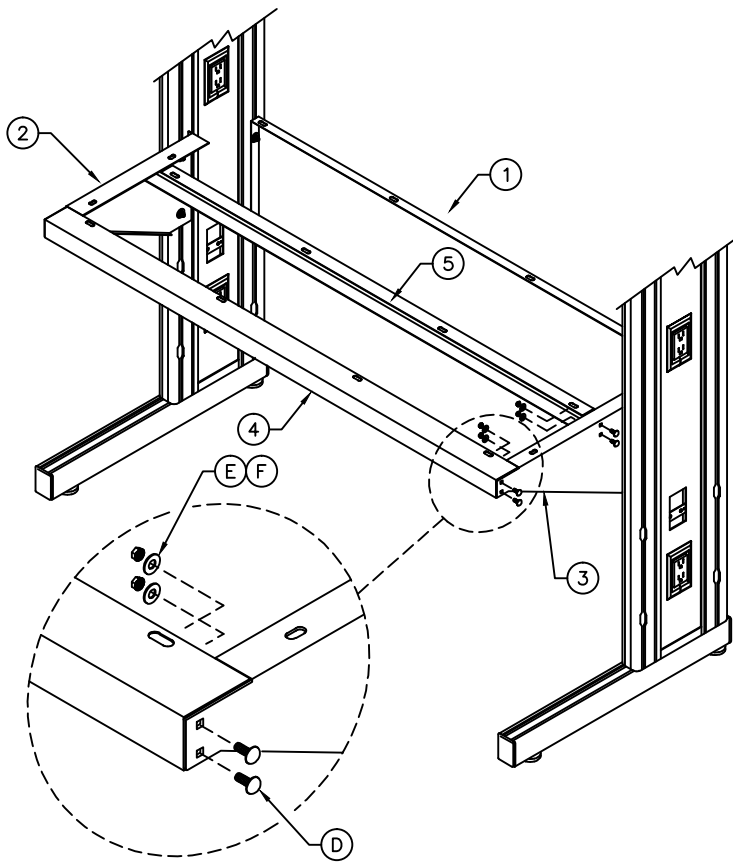
ITEM	DESCRIPTION	QTY
1	D4 Back Panel	1
2	D4-LTop Support Bracket LT	1
3	D4-LTop Support Bracket RT	1
4	D4-L Beam Front	1
5	D4-L Beam Rear	1

HARDWARE KIT HWR-2902575

ITEM	DESCRIPTION	QTY
D	Bolt 1/4-20 x .75 Carriage	8
E	Washer 1/4 Flat	8
F	Nut 1/4-20 Hex Keeps	8

Step 5:

Attach the front beam (Item 4) and rear beam (Item 5) to the left and right top support (Items 2 and 3) using 1/4-20 carriage bolts Item D, 1/4- flat washers Item E, and 1/4-20 nuts Item F.



Step 6:

Attach the Trespa Top Item 6 to the assembled frame by placing dabs of silicone RTV adhesive at several places on the top of the frame, and then place the top on the adhesive. The Trespa Top Spline Item 7 fits into the side slot to align and add on Trespa Tops.

